

## Blue Cerac Mheel

## Depressed Center Tips for Grinding

## 01 **Grinder Angle and Pressure** Use the grinder at an angle of 15° to 30°, and keep it lightly in contact without applying excessive pressure. 15° - 30° Blue Cerac Conventional Wheel Surface Contact **Point Contact** Wider grinding

area allows for more efficient material removal.



for 22mm bore, Separate Type

02 How to Move the Grinder

Blue Cerac

Depressed Center

Mheel

When grinding protrusions, apply downward pressure while pulling the grinder toward you.

When grinding flat surfaces, you can move it in any direction.

