

Blue Cerac Mheel

Depressed Center Tips for Grinding

01 **Grinder Angle and Pressure** Use the grinder at an angle of 15° to 30°, and keep it lightly in contact without applying excessive pressure. 15° - 30° Blue Cerac Conventional Wheel Surface Contact **Point Contact** Wider grinding

area allows for more efficient material removal.



for 22mm bore, Separate Type

02 How to Move the Grinder

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When grinding protrusions, apply downward pressure while pulling the grinder toward you.

When grinding flat surfaces, you can move it in any direction.

